



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D139-799-211
Job Sheet 189667



Part No: D139-799-211

Job Qty: 1 pcs

DAS
21
9-89

Part Name: Quick Release Maintenance Step, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/19

Job Tracking No:

Due Date: 2/26/19

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG DSI9761 REV A, IIN-D139-799 REV O IPP REV:A NEW ISSUE 15-07-08 JLM VERIFIED BY:DD IPP
REV:B as per NCR16-5959 DD VERIFIED BY:JLM IPP REV:C 16.10.26 as per DSI9761 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	1 pcs		2/26/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S245195

Part: D139-799-211

Job No: 189667

Serial No/Batch: S245195

Revision: A/O

Inspector:

Exp Date:

Instructions: FAA STC SR021383E 18/04/17, m76, STC LoA C

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120 QC 4	1 pcs	2/26/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
130 Packaging 3-1 - Stock - B4B	1 pcs	2/26/19	0.00 0.00	QC 4 - 6	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
135 DC - 1 - B4B	1 pcs	2/26/19	0.00 0.00	Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
140 QC 21 - FG	1 pcs	2/26/19	0.00 0.00	Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
140 QC 21 - FG	1 pcs	2/26/19	0.00 0.00	Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				DC - 1 - B4B	
140 QC 21 - FG	1 pcs	2/26/19	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	
140 QC 21 - FG	1 pcs	2/26/19	0.00 0.00	QC 21 - FG - 70	

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Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D139-799-211 Location:
 135 - Photocopy bluefile & type labels per PPP D139-799-211 CHG002
 140 - (QC21- Final Inspection - Work Order Release)

FG019

013783

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6H12A	Bolt	4 2 Ea (2 ea)	110-Packaging 1 - Pick Kit	509802431
AN6H13A	Bolt	2 1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5113269
D5238-041	Maintenance Step Assembly	2 1 pcs (1 ea)	110-Packaging 1 - Pick Kit	52439413
D5238-043	Lower Bracket, Aft	2 1 pcs (1 ea)	110-Packaging 1 - Pick Kit	51112693
D5238-045	Lower Bracket, Fwd	2 1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151351
D5245-1	Mounting Bolt	2 1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5246948
D5245-7	Mounting Bolt	2 1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5102641
NAS1149D0663J	Washer	10 5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5232693

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN6H12A	2	88	0
	AN6H13A	1	18	0
	D5238-041	1	0	0
	D5238-043	1	2	0
	D5238-045	1	0	0
	D5245-1	1	2	0
	D5245-7	1	5	0
	NAS1149D0663J	5	1,012	0

Part Specifications

Specifications could not be found.

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